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CONSTRUCTION ENGINEERING RESEARCH LAB (ARMY) CHAMPAIGN IL F/6 5/2

ENGINEER UNIT DAYS COMPUTER PROGRAM (UNDAY) - USER'S MANUAL. (U)

JUL 79 S J KIM; R NELSON, A M KAO

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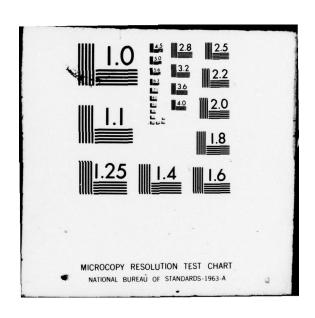
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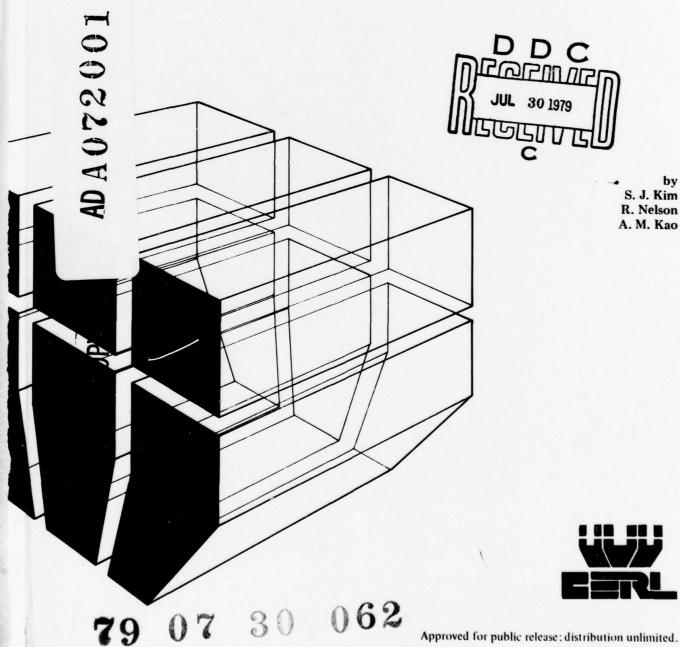


Corps of Engineers

TECHNICAL REPORT M-266 July 1979



ENGINEER UNIT DAYS COMPUTER PROGRAM (UNDAY)-USER'S MANUAL



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SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered) READ INSTRUCTIONS BEFORE COMPLETING FORM REPORT DOCUMENTATION PAGE 1. REPORT NUMBER 2. GOVT ACCESSION NO. 3. RECIPIENT'S CATALOG NUMBER CERL-TR-M-266 TITLE (and Subtitle) 5. TYPE OF REPORT & PERIOD COVERED ENGINEER UNIT DAYS COMPUTER PROGRAM (UNDAY) -FINAL repl. USER'S MANUAL. . PERFORMING ORG. REPORT NUMBER 7. AUTHOR(a) 8. CONTRACT OR GRANT NUMBER(*) S. J. Kim R. Nelson A. M. Kao PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS 9. PERFORMING ONGANIZA U.S. ARMY CONSTRUCTION ENGINEERING RESEARCH LABORATORY 4A763734DT34#04+004 P.O. Box 4005, Champaign, IL 61820 11. CONTROLLING OFFICE NAME AND ADDRESS July 1979 13. NUMBER OF PAGES 72 15. SECURITY CLASS. (of this report) 14. MONITORING AGENCY NAME & ADDRESS(If different from Controlling Office) Unclassified 15a, DECLASSIFICATION/DOWNGRADING 16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; distribution unlimited. 17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) 18. SUPPLEMENTARY NOTES Copies are obtainable from National Technical Information Service Springfield, VA 22151 19. KEY WORDS (Continue on reverse side if necessary and identify by block number) scheduling Engineer Unit Days Computer Program (UNDAY) Army facilities components system theater of operations construction 20. ABSTRACT (Courtinue on reverse side if necessary and identify by block number) This report describes the Engineer Unit Days Computer Program (UNDAY) and provides the user with information to operate the program. UNDAY was developed to facilitate rapid scheduling of military construction projects using the Army Facilities Components System (AFCS) in the theater of operations. The program selects the engineer construction

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unit or combination of units that most efficiently meets the resource

\	continued.
requi it re	irements of a given project and calculates the number of work days equires to complete the facilities.

FOREWORD

This study was conducted for the Directorate of Military Programs, Office of the Chief of Engineers (OCE), under Project 6.37.34A/4A763734DT34, "Development of Engineering Support to the Field Army"; Task 04, "Base Development"; Work Unit 004, "Construction Scheduling of AFCS Facilities."

Mr. G. E. McWhite, DAEN-ZCM, is the OCE Technical Monitor.

The work was performed by the Engineering and Materials Division (EM), U.S. Army Construction Engineering Research Laboratory (CERL), Champaign, IL. Dr. G. R. Williamson is Chief of EM.

COL J. E. Hays is Commander and Director of CERL, and Dr. L. R. Shaffer is Technical Director.

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ENGINEER UNIT DAYS COMPUTER PROGRAM (UNDAY) - USER'S MANUAL

1 INTRODUCTION

Background

The Army Facilities Components System (AFCS) is a military engineering construction support system for use in a theater of operations (TO). The system was designed in response to the need for an improved construction planning system. Accurate scheduling and coordinated manpower resource activities are vital if construction projects in support of military operations in the TO are to be completed as planned. Late completion hinders the operations of troop units using the facility or installation, while early completion may overload the line of communication and cause inefficient use of manpower and equipment. To avoid these undesirable impacts and to deliver the finished products on time, a valid scheduling procedure is essential at all levels of construction planning.

Several scheduling procedures are available for planning TO construction projects, but they all deal with either theater-level planning or detailed jobsite activity scheduling; none is designed to assist planners concerned with a regional construction program that is part of a Civil Engineering Support Plan. These planners cannot use scheduling procedures developed for other uses because they must address a specific level of schedule detail and must work with limited computational resources in the field. Thus, it is essential to develop an effective tool that will help engineer battalion, group, brigade, or command planners rapidly schedule their construction program using the AFCS.

Purpose

The purpose of this study was to develop the Engineer Unit Days Computer Program (UNDAY) to facilitate scheduling of military construction projects using the AFCS in a TO.

Approach

UNDAY was developed based on the standard critical path method (CPM) of time analysis and scheduling, which was adapted specifically to the requirements of the AFCS in the TO. Chapter 2 gives an overview of the system; Chapter 3 describes the operating procedures, and the appendices contain information on input deck cards and example problems.

System Capability

UNDAY computes the most qualified engineer construction unit(s), down to the platoon level, and the number of work days required to construct AFCS facilities. This concise information can be used as a quick reference guide in the TO for choosing a responsive construction schedule alternative and drawing up to a realistic troop utilization plan. It can also be used by the base development planner in developing an engineer troop deployment plan at the outset of a Civil Engineering Support Plan. The interim calculation results, which include critical path method-based schedules and resource-constrained bar charts, provide for onsite management of construction activities and labor and equipment resources.

Mode of Technology Transfer

The UNDAY program will be transferred in conjunction with TM 5-304, How to Use the Army Facilities Components System (Department of the Army [draft]).

2 OVERVIEW

Program Operation

UNDAY is written in FORTRAN-extended, for batch mode operation. System integration tests were conducted on a CDC 6600 computer in a remote batch mode. The program is portable and readily adaptable at any major automatic data processing installation which has FORTRAN-extended compiler capabilities. Inquiries about the availability and use of the program should be addressed to:

U.S. Army Corps of Engineers Huntsville Division AFCS Branch P. O. Box 1600, West Station Huntsville, AL 35807

Capabilities and Selected Features

UNDAY is applicable to all types of AFCS facilities as well as other TO construction projects that do not exceed the site limitations described below. It is simple and flexible to use.

Input data preparation is simple and does not require extensive data conversion. The required input for normal operation consists of the network diagram, total manhours, and normal crews for construction activities comprising the project. U.S. Army Corps of Engineers, Huntsville Division is incorporating these data into TM 5-302 for AFCS facilities.

The principal output from the program is the result of the unit assignment calculation. The time duration and manpower usage that a specific engineer unit (system chosen or user selected) will require to complete the project are shown. Day-to-day allocation of labor skills to achieve that level of use is also shown. When more than one troop unit is considered for the project, the performances of each are summarized for comparison. The secondary output includes a CPM-based activity time schedule and a manpower allocation bar chart. The time schedule shows the normal project duration, start and finish times, and slack for each activity. The bar chart shows day-to-day resource allocations corresponding to the activity time schedule.

The system has various built-in convenience and flexibility features:

a. <u>Multiple Projects Input</u>. The number of projects in the input deck is not limited. The user may include as many projects as desired, in any order.

- b. Labor Skills. The system provides a breakdown of 10 labor skills: (1) unskilled labor (N), (2) electrician (E), (3) structural worker (S), (4) engineer aid (A), (5) utilitiesmen (U), (6) buildersgeneral (B), (7) heavy equipment operator (H), (8) asphalt/concrete equipment operator (P), (9) general construction equipment operator (G), (10) lift/load equipment operator (L). (See Table 1 for detailed definitions of these skills.) These system-defined skills, however, can be easily modified to define fewer new skills. The new set of skills is formed by grouping the set of system-defined skills (see Chapter 3).
- c. <u>Engineer TOE Data Base</u>. An independent data array contains construction capabilities of engineer Tables of Organization and Equipment (TOE), expressed in terms of the number of men by skill types in the TOE. Up to 60 TOEs are permitted. The user can easily modify data, or may enter new TOEs to include a modified TOE. If the user specifies a new set of skills, the system automatically adjusts the data to reflect changes in the skill definition.
- d. Selection of Candidate TOEs. The user may specify up to five TOEs (or pairs of TOEs) for unit assignment consideration. In the absence of this user input, the system searches through the TOE data base and selects up to five of the most qualified units.
- e. Output Control. The system provides the user with extensive control over output—a time-saving feature. All output except the summary of unit assignment calculations can be suppressed.

System Structure

One main program and 10 subroutines comprise the system structure. Figure 1 shows the major functions of the main program, UNDAY, and its relationships with the supporting subroutines. Table 2 describes individual subroutines.

The data processing consists of four steps. First, project-independent information such as the TOE data base and output control information are read in, and associated data arrays are initialized. If specified, user-defined skills are read in and the capability data in the TOE data base is modified accordingly.

Second, project-specific data, such as project number (or seven-digit AFCS number), title, and parameters defining construction activities are read in and checked for error. If no errors are found, CPM calculations are performed and, depending on the user option, a CPM tab sheet and a bar chart schedule may be printed. If fatal errors are present, further processing of this project is bypassed and the next project in the input is read in.

Third, the TOE data base is searched to identify TOEs qualified for construction. Up to five candidates are selected and passed on to the next step. If there is no candidate TOE in the data base, processing of the project terminates with a message to the user and the program begins processing the next project. This step is bypassed when the user furnishes one or more candidates.

Fourth, day-by-day manpower allocation and activity scheduling are computed for each candidate TOE. The optional output consists of bar charts showing the activity time schedule and labor skill allocation, and the TOE's performance evaluation report (optional) indicating project completion time and manpower use efficiency. After calculation is repeated for all candidate TOEs, a summary report which shows performance rankings of the TOEs for that project is printed.

Various complex computations occur during the fourth step. In short, all construction activities that are to continue or start are identified at the beginning of a given day of scheduling. These activities are then prioritized based on an internal classification scheme. Beginning with the first activity in the priority list, all schedule possibilities for each activity (e.g., cancel, normal conduction, or expedited conduction) are identified and recorded along with the rate of resource consumption and impacts on project completion time. After this calculation is performed for all activities under consideration, combinations of schedule possibilities, one from each activity, are evaluated and weighted, and the one most likely to result in the earliest project completion is selected. The selected combination determines allocation of the manpower available for the day. In typical situations, certain activities are cancelled while others are planned for earlier than normal completion. This day-by-day schedule computation terminates when all activities are completed.

Assumptions and Limitations

- a. Permissible upper limits are:
 - (1) 100 activities per project

(2) 10 skill types

(3) 5 skill types per activity(4) 60 TOEs in the TOE data base.

b. The activity numbering rule, "head node always greater than tail node" or "the event number at the head of the arrow must be larger than the number at the tail" should be observed. "One source and one sink" or "one beginning and one ending" per network should also be observed.

- c. A 10-hour work day in the field is assumed. All internal computations are performed in half-day time units, i.e., 5 working hours in the field. The user is responsible for input of net productive hours per 10-hour work day.
- d. When the following conditions are detected, bar chart schedules are not printed; however, this does not affect schedule computations:
- (1) The project duration exceeds 60 days (or 120 half-day time units).
- (2) Summation of the number of concurrent activities per day over the project period exceeds 400 (or 800 if counted on internal time unit basis).
- e. During the calculation of the day-by-day schedule, an activity is not interrupted once it is scheduled. Moreover, the activity is carried out as fast as, or faster than any previous work rate.

3 OPERATING PROCEDURE

Problem Definition

The UNDAY program is used primarily to determine the engineer unit(s) most qualified to construct AFCS activities and to indicate how long the unit(s) would require to complete the mission. This application, however, can easily be extended to solving specific problems. For example, the user may (1) specify a particular definition of skill categories rather than using the system-defined standard skills, (2) change the TOE data base or modify it to include any work crews, or (3) input other than AFCS projects. Also, if the normal CPM calculations are the desired output, the user can request the CPM tab sheet and its bar chart schedules with omission of the remaining procedures. Slight variations in input permit these applications.

Input Data Preparation

Figure 2 illustrates the deck set-up for input data. The user will have to add to the deck the job control cards required at the computer installation. Detailed descriptions of the data fields, formats, and data contents are given in Appendix A.

TOE Capability Data Base (Cards I and II)

- CARD I: One card is required. It defines the number of engineer TOEs in the data base and the numbers and symbols of labor skills (see Chapter 2 for standard symbols).
- CARD II: One card is required for each TOE in the data base.
 Each card gives construction capabilities (the number of men in each skill category), identification number, and descriptive title for the TOE.
 The order of capability figures should match that of the skill symbols in CARD I. As many as 60 cards are allowed.

Output Control (Card III)

CARD III: One card is required, which applies to all projects in the run. One character, "Y" (for yes) or "N" (for no), controls printing of the TOE data base tab sheet (DBTS), project-specific input data tab sheet (IDTS), resource-unlimited CPM tab sheet (UCTS), resource-unlimited CPM for bar chart (UCBC), and resource-constrained bar chart (RCBC).

Skill Modification (Cards IV and V)

CARD IV: One card is required. It defines new skills from 0 (zero) up to 10; if zero is entered, no change in the skill definition is assumed.

CARD V: This optional card is not required if the standard skill definition is to be used; otherwise, a card is required for each new skill category. Each new skill is defined in terms of the standard skill categorization. For example, a card containing W, 1, B in that order specifies that the new symbol, W, replaces the standard symbol, B, for builder-general; and the card containing V, 5, A, B, E, U, S specifies that the new skill, V, combines five standard skills (i.e., engineer aid, builder general, electricians, utilitiesmen and structure worker), thereby representing a "vertical" skill. Note that the set of new skills defined applies to all projects in the run and should completely cover the standard skills.

Project-Specific Data (Cards VI, VIII, VIII, IX)

CARD VI: One card per project is required. It gives project identification number and descriptive title.

CARD VII: One card per project is required. The scale factor (SF) field (required) indicates the net productive hours per day based on a 10-hour work day. The ONUM field (required) indicates the number of user-selected TOEs or pairs of TOEs. If the number is zero or left blank, selection is made by the program. The ODAT field (optional) identifies user-selected TOEs or TOE pairs; up to five selections can be specified. Note that if the ONUM field contains a nonzero positive integer and the ODAT field is blank unit, assignment calculations are suppressed.

CARD VIII: One card per activity is required. Information to be supplied consists of tail and head node numbers, total manhours required, normal crew size (number of men), crew formation (number of men in the crew by skill type), narrative description, and critical duration indicating the least number of days required to complete the activity (default value is a half day). Narrative description and critical duration are optional.

CARD IX: One card is required per project. It indicates the end of input data for that project.

End Card (Card X)

CARD X: One card is required per run. It indicates the end of input data.

Output Reports

Output reports produced by the program are as follows.

- a. Construction Troop Unit Data Base (Optional). Shows construction capabilities by standard skill type for all TOEs in the data base (Figure 3).
- b. Modified Construction Troop Unit Data Base (Optional). Shows construction capabilities of the TOEs based on new skill categorization specified by the user (Figure 4).
- c. Input Data Tab Sheet (Optional). Shows the project-specific data furnished (Figure 5).
- d. Resource-Unconstrained CPM Tab Sheet (Optional). Shows normal CPM computation results in tabular form (Figure 6).
- e. Resource-Unconstrained CPM Bar Chart (Optional). Shows bar chart schedule assuming no manpower constraints are imposed on the project (Figure 7).
- f. Unit Assignment Calculation (Optional). Provides performance evaluation for each candidate TOE considered (Figure 8).
- g. Resource Constrained Bar Chart (Optional). Provides manpower allocation bar chart schedule corresponding to the unit assignment calculation report above (Figure 9).
- h. Summary of Unit Assignment. Ranks all TOEs considered based on the performance evaluation (Figure 10).

Example Problem

A typical building construction project was selected for demonstrating use of the UNDAY computer program. Appendix B provides example problems for two types of calculations: (1) those with no user modifications, and (2) those with user-supplied skill categories and candidate TOEs.

4 CONCLUSIONS

The Engineer Unit Days Computer program, UNDAY, is designed to serve as a computational tool for a range of construction scheduling and manpower allocation problems involving use of the AFCS in a theater of operations.

The program is simple to use and requires no detailed analyses on the part of users; input data preparation consists of straightforward data conversion and the output is in a readily usable format. The program is flexible to use and adaptable to specific situations.

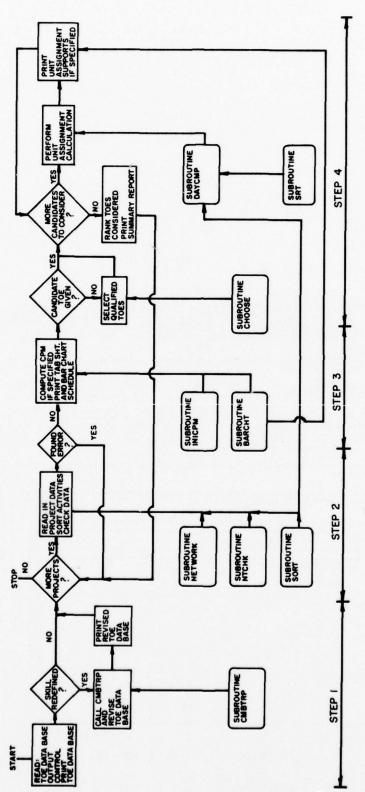
Table 1
Recommended AFCS Skills

<u>NO</u>	AFCS SKILLS	ABBR	DEFINITION	H,V,G
1.	General Labor	N	Combat Engineer, Pioneer ADM Specialist, Apprentice and Helper	G
2.	Engineer Aid	A	Surveyor, Tapemen, Rodmen Diver, Marine Engineer & Power Boat Operator	V
3.	Builder - General	В	Carpenter & Mason	٧
4.	Electrician	E	Electrician	٧
5.	Utilitiesmen	U	Plumber & Heat, Cool, Refer Spec	٧
6.	Structures Spec	S	Structures Spec, Pipeline Spec, Metal Worker, Welder	V
7.	Heavy Equip Operator	Н	Crawler/Wheel Tractor, Scraper, Grader, Loader Op	Н
8.	General Const Equip Operator	G	Compressor, Ditching Machine, Power Roller, Water Distri- butor, Rotary Tiller Op	Н
9.	Asphalt/Concrete Equi Operator	ip P	Asphalt Paver, Production, & Distributor Op Concrete Production & Distributing Equip Op	Н
10.	Lifting/Loading Equip Operator	D L	Crane, Forklift Op	Н
	Asphalt/Concrete Equi Operator Lifting/Loading Equip		butor, Rotary Tiller Op Asphalt Paver, Production, & Distributor Op Concrete Production & Distributing Equip Op	

Skills not to be included are: Officer, Non-Commissioned Officer, Administrative Personnel, Maintenance Mechanic, Organic Power Pack/Generator Operator, and other non-productive personnel.

Table 2
UNDAY Subroutine Descriptions

SUBROUTINE NAME	DESCRIPTION
BARCHT	BARCHT plots a bar chart of the project network and a resource use profile. This option is available for unlimited resources and for the limited resources of a given troop unit.
CH00SE	CHOOSE selects from a data base the unit or combination of units which most efficiently meets the resource requirements of a given project. The number of men in each skill type is required to be at least that number needed for the project.
CMBTRB	CMBTRB allows the formation of new skill types by grouping together basic skills. Unit resources are calculated using the newly created skill types.
DAYCMP	DAYCMP schedules project activities in a way which attempts to maximize the number of men working at any time given the troop resource limitations. On a day-to-day basis activities are scheduled in order of increasing total float until one of the resources is exhausted. Activities can be crashed.
INICPM	INICPM calculates for an activity network the Early Start, Early Finish, Late Start, Late Finish, and Total Float.
NETWRK	NETWRK reads for each activity the total manhours, the crew size and the number of hours worked per day. The activity duration is then calculated. The skills needed for each activity are input. The crew information is organized according to skill type and the manhours required for each skill are calculated for each activity.
NETCHK	NETCHK checks for and lists the following notations errors in an arrow network: (a) Tail is greater than or equal to head (b) Two activities have the same head and tail (c) Activity has no precedent (d) Activity has no successor.
SORT	SORT orders activities in ascending order of the tail. Activities with the same tail are ordered in ascending order of the head.



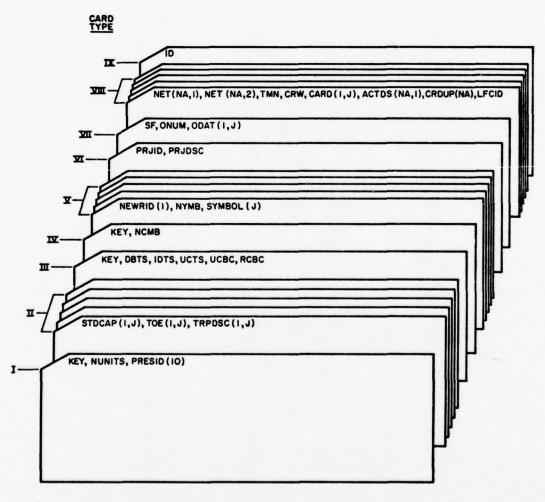


Figure 2. Input deck set-up.

CONSTRUCTION TROOP UNIT DATA BASE

STUCTURES WORKFRS LIFT/LOAD EQ. NP.	10TAL	1 7 391	0 0 87	0 0 27	12 14 412	9 40	2 2 121	0 0 19	1 0 42	6 6 279	64 9 9	0 0 112	0 0 59	0 7 87	7 11 68	16 9 60	2 14 116	96 4 0	n A 127		0 42 42	
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BUILDER	•	. ~	0	•	6	0	0	0	0	9	c	0	•	0	•	0	10	•	•	•	0	•
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LABOR		ENGR	ENGR	PLT-E	ENG C	EOP &	ENGR	HOR F	GEN P	FNGP	ENGR	ENGR	PLT-E	ENGR	ENGR	ENGR	PORT	CON	ENGR	PL PL	ENGR	TRK
UNSKILLED LABOR UTILITIESMEN	10F .	5-35H	5-37H	5-37H	5-115H	5-117H	5-11AH	5-119H	5-119H	5-195H	5-197H	5-198H	5-19AH	5-54H	5-5RH	5-114H	5-129H	5-129H	5-177H	5-177H	5-124H	5-124H
ž 5	INDEX	-	2	6		S	•	1	•	•	10	=	12	13	*	15	16	11	18	19	50	23

Figure 3. Construction troop unit data base.

NEW SKILLS DEFINED

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æ	z	

REVISED TROOP UNIT DATA BASE

MEN)																						
ON.																						
TYPE																						
BY SKILL TYPE (NO OF																						
ВУ																						
CAPABILITY		391	87	27	412	40	121	19	45	279	49	112	52	87	89	9	116	36	127	35	42	10
CAPAB	3	69	0	~	241	31	67	19	17	124	38	40	0	87	62	51	75	2	88	56	45	7
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UNIT DESCRIPTION		ENGR COMBAT BN. CORPS	ENGR CPT CO. CORPS	PLT-ENGR CBT CO.CRT BN. HVY	ENG CBT BN. HVY	EDP & MNT CO.CBT BN. HVY	ENGR CO. ENGR CRT BN. HVY	HOR PLT-ENGR CO.CBT BN. HVY	GEN PLT-ENGR CO.CBT BN.HVY	ENGP CRT BN, ABN	ENGR EQUIP & MNT CO. ABN	ENGR CMBT CO. ARN	PLT-FNGR CBT CO. ABN	ENGR LT EQUIP CO. ABN	ENGR CPT SPT EQUIP CO	ENGR CONST SPT CO	PORT CONSTR CO	CON PLT-ENGR PORT CONST CO	ENGR PIPELINE CONST SPT CO	PL PLT-ENGR PIPLN CONST CO	ENGR DUMP TRUCK CO	TRK PI T-FNG DIMP TRIICK CO
10F #		5-35H	5-37H	5-37H	5-115H	5-117H	5-118H	S-118H	5-118H	5-195H	S-197H	5-19RH	5-198H	5-54H	5-58H	S-114H	5-129H	5-129H	5-177H	5-177H	5-124H	S-124H
×		_	2	3	4	2	9	7	8	0	0	-	12	9	+	2	9	1	18	0		-
INDEX											-	-	-	-	-	-	-	-	-	-	2	•

Figure 4. Modified construction troop unit data base.

INPUT DATA TAB SHEET

				0	0	c	c	c	0	c	0	0	0	c	0	c	0	0	0	0	•	•	0	
				0		•	0	•	0	0	•	•	0	•	0	0	0	0	0	•	•	0	•	
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DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS	4					SAM	IRDER						FOOTING		ROERS									
RFHOUS	8 8	ITY	10N		S	FABRICATE ANCHOR STRAPS	ASSFMBLE COLS. AND GIRDER	TION						ANE	COLS. AND GIRDERS	RAME	ECK	9						
4	F 0 B	ACTIVITY	DESCRIPTION	101	FARRICATE FORMS	ANCH	COLS.	FOOTING EXCAVATION	SMI	MORK	RETE	SMI	BACKFILL CONCRETE	PRECUT ROOF FRAME	:0LS.	ROOF FRAME	ROOF DECK	ROOF ING						
PTION	Z		30	SITF LAYOUT	ICATE	ICATE	HBLE.	ING E	ERECT FORMS	CONCRETE WOR	CURE CONCRETE	STRIP FORMS	FILL	UT RO	NSTALL C	NSTALL A	NSTALL R	INSTALL R	CLEAN UP	<u>_</u>	<u>_</u>		<u></u>	
ESCRI				SITE	FARR	FABR	ASSF	F001	EREC	CONOS	CURE	STRI	BACK	PREC	INST	INST	INST	INST	CLEA	DUMMY	DUMMY	DUMMY	DUMMY	
		CREW	SIZE	9	~	~	6	2	~	10	•	~	6	e	S	•	*	•	2	•	0	•	•	
341141		TOTAL	I	21	54	*	48	9	92	20	0	9	21	39	20	72	92	:	92	•	0	•	•	
AFCS NUMBER - 3411		HEAD		~	S	9	10	m	9	1	œ	•	==	12	*	15	17	18	19	S	=	*	91	
AFCS		TAIL		-	-	-	-	2	2	•	-	•	•	10	=	1	16	11	18	e	10	12	15	

Figure 5. Input data tab sheet.

PROJECT SUMMARY

AFCS NUMBER - 341141 DESCRIPTION - WAREHOUSE WITH CONCRETE FOOTINGS

196 TOTAL GALF MAN-DAYS REQUIRED FOR PROJECT COMPLETION

RESOURCE REQUIREMENTS BY SKILL TYPES (HALF MAN-DAYS)

128 51 17

CPM TAB SHEET ASSUMING NO RESOURCE CONSTRAINTS(TIME UNIT = HALF DAY)

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2

NORMAL PROJECT DURATION IS: 47 HALF DAYS
OVERRIDE INPUT SPECIFIED

Figure 6. Resource unconstrained CPM tab sheet.

AFCS NUMBER - 341141 DESCRIPTION - WARPHOUSE WITH CONCRETE FOOTINGS PESCURCE UNCONSTRAINED CPM BAR CHART

	F DAYS	1		3	•	5	6	7	A	•	10	11	15	13	14	15	16	17	16	10	20
AIL H	EAD																				
,	5	5 M	5N	5N																	
1	5 .	28	58	28	58																
1	4	SA	SA	5A																	
(1	10	38	38	38	38	38															
5	3				5N	5N	5N	51													
10	15						38	38	38	38											
10	6	DUMMY	ACTIV	ITY					28	28	28	85									
3	5	DUMMY	ACTIV	ITY																	
6	Ϋ,	00											18 8N 1V								
,		WAITI	ACT	14114																	
ė	•			••••																58	
•	11																				31
TOT	PES					A 6 6 1	€ 6	A T E	RES	0 U R	c E	U T	1 L I	ZAT	ION						
0	8 N	6 2 2	5	5	5	5	5	5	0	5	5		1	:		•		:		9	3
•		•	•	2				•													٠
HAL	F DAYS																				
			22	23	24	25	26 .	27	28	29	30	31	32	11	34	35	36	37	38	39	40
IL H					24	25	56 .	27	28	29	30		35		34	35	36	37	38	39	40
			3N			25	26 .	27	28	29	30				34	35	36	37	36	39	40
IL H	EAD	******		3B 23	38 24	25 38 28	38 56	27 38 2V	28		30					35	36	37	38	39	40
9	EAD 11	******		38	39	3P	36	38	28	48	30		32			35	36	37	36	39	40
11 14 16	EAD 11	3N	3N	38	39	3P	36 24	38			49				48	35	36	48	48	48	40
11 14 16 15	EAN 11 14 15	3N DUMMY	3N ACTIV	38 2W	38 2v	3R 2V	36 24	38			49				48	48	48	48	48	48	40
11 14 16 15 17	EAN 11 14 15 17 16 18 18	3N DUMMY	3N ACTIV	38	39 2v	3R 2V	36 24	38 2W	48	48	49	48	48		48	48		48	48		46
11 14 16 15	EAN 11 14 15 17 16 18 18 17 R E 1	JUHMY	3N ACTIV	38 2W	38 2V	3R 2W	36 24	38 2W	48 R E S	48 ; O U R	49 C E	48 U T	48	4A Z A T	48 I O N	48	48	48	48	48	46
11 14 16 15 17 TOT VAIL	EAN 11 14 15 17 16 18 18 1.0 N	3N DUMMY	3N ACTIV	38 2W	38 2¥	3R 2V	36 24	38 2W	48	48	49	48	48	48	48	48	48	48	48	48	41
11 14 16 15 17 TOT YAIL	EAD 11 14 15 17 16 18 18 17 16 18 18 18 18 18 18 18 18 18 18 18 18 18	JA DUMMY	3N ACTIV	38 2W	38 24	3R 2W	36 24 3 0	38 2W	48 R E S	48 ; O U R	49 C E	48 U T	48	4A Z A T	48 I O N	48	48	48	48	48	41
11 14 16 15 17 TOT VALL O	EAD 11 14 15 17 16 18 I. D 9 N 9	JA DUMMY	activ	38 2W	38 24	3R 2W A G G I	36 24 3 0	38 2W	48 R E S	48 ; O U R	49 C E	48 U T	48	4A Z A T	48 I O N	48	48	48	48	48	41
11 14 16 15 17 TOT VAIL 00 00 00 HALL 17	14 15 17 16 18 17 16 18 17 16 18 17 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	3N DUMMY	activ	38 2W	38 24	3R 2W A G G I	36 24 3 0	38 2W	48 R E S	48 ; O U R	49 C E	48 U T	48	4A Z A T	48 I O N	48	48	48	48	48	41
11 14 16 15 17 TOT VAIL 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	EAN 11 14 15 17 16 18 17 18 19 18 19	3N DUHMY	3N activ	38 2W	38 2V	3R 2V	36 24 A4	38 2V	46 RES 4 0	48 6 O U R	45 C E 4	48 U T 4	46	48 Z A T 4 0	48 1 0 N	48	48	48	48	48	41
11 14 16 15 17 TOT VAIL 0 0 0 HALL 17 16	EAN 11 14 15 17 16 18 17 18 18 18 18 18 18 18 18 18 18 18 18 18	3N DUHMY	3N activ	38 2W	38 2V	3R 2W A G G I	36 24 A4	38 2V	46 RES 4 0	48 6 O U R	45 C E 4	48 U T 4	46	48 Z A T 4 0	48 1 0 N	48	48	48	48	48	41

Figure 7. Resource unconstrained CPM bar chart.

AFCS NUMBER - 341141

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSIGNMENT CALCULATION - NO. 1

TOE NUMBER - 5-118H GEN PLT-ENGR CO, CBT BN, HVY

12 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 48.94 /

19.74% AVERAGE EFFICIENCY OVER ALL RESOURCES

EFFICIENCY AVERAGE B N W 31.62% 27.60% 4.17%

Figure 8. Unit assignment calculation.

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS UNIT ASSIGNMENT CALCULATION - NO. 1 TOE NUMMER - 5-118M GEN PLT-ENGR CO.CBT BN.HVY AFCS NUMBER - 341141

1	HALP	HALF DAYS	-	2	-	•	5	•	-		•	2	=	12	13	-	51	97	11	2	•	2
1	14.	(P	53																			
28 28 28 28 74 74 74 48 48 48 Bullet Activity Dumy Activity Dumy Activity Dumy Activity Dumy Activity Substitute Dumy Activity Substitute Dumy Activity Substitute Subst	-	10		=	=	18	18	18	=	91	81	=	9	2	87	87	=					
28 28 28 28 7N 7N 7N 48 40 4A DUMAY ACTIVITY S 40 70 70 70 70 70 70 70 70 70 70 70 70 70	-		2	2	2	2	2	2														
DUMAY ACTIVITY A 40 4A DUMAY ACTIVITY B 50 54 54 B 60 60 B 7 7 7 7 6 5 6 6 B 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	•	82	8	88	88																
DUMY ACTIVITY MAITING ACTIVITY DUMY ACTIVITY SA 54 54 DUMY ACTIVITY S	~	•		ž	*	*																
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S	:	15																			128	128
S AGGREGATE RESOURCE UTILIZATION 6 3 3 3 5 5 2 1 1 1 1 3 1 9 14 14 12 6 7 7 7 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	12	:	DUMMY	ACTIV	117																	
6 3 3 5 5 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	101	2					0	2	- 1	~	0	u.	5		7 A 7	2						
124 128 23 124 128 0UMPY ACTIVITY	2.5	***	••-	w	nr	mr	wo~	wo-	N			~~~	~00	-00	~00	noo		• * •			N	N
124 128 DUMMY ACTIVITY 168	1	DAYS	Z	2	2	2																
IA DUMY ACTIVITY IA IAB	42	1.5	123	128																		
•	22	::	DUNHA	ACTIV	174																	
		:																				

Figure 9. Resource unconstrained bar chart. AGREGATE RESOURC E UTILIZATION

AFCS NUMBER - 341141

DESCRIPTION - WAREHOUSE WITH CONCRETE FOOTINGS

SUMMARY OF TROOP UNIT ASSIGNMENT

TOE NUMBER - 5-118H GEN PLT-ENGR CO,CBT BN, HVY

12 DAYS REQUIRED FOR PROJECT COMPLETION

19.74% AVERAGE EFFICIENCY OVER ALL RESOURCES

B N W W 31.62% 27.60% 4.17%

TYPE

8

Figure 10. Summary of unit assignment.

APPENDIX A

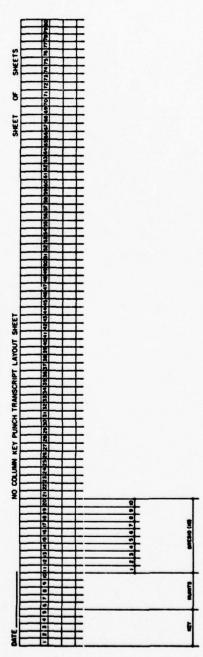
DETAILED DESCRIPTION OF INPUT DECK CARDS

CARD TYPE I

Data Element Name	Card Field	Card Field No. Characters	Data Type	Limit Values	Data Element Description
KEY	1-5	vs	Integer	,	Indicates sequence of input data
NUNITS	6-10	VS	Integer	,	No. of construction units (TOEs) data base
00 1 2 2 1 D 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	(11, 20) 11 12 13 14 14 16 18	<u>6</u>	Al phanumeric	-	Names of resources (J)

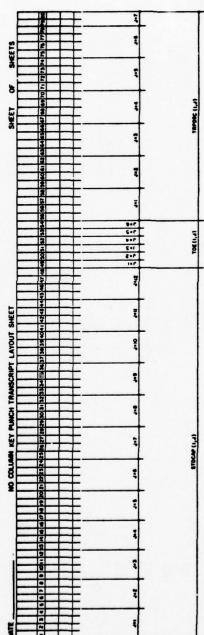
t t

CARD TYPE I



Data Element Description	No. of men for each resource (J) of a unit (I). The sequence of resources must correspond to that of DRESID	TOE number of a unit (1)	Short description of a unit (1)
Limit Values	0-100		
Data Type	Integer	Al phanumeric	Al phanumer1c
No. Characters	<u> </u>	(6)	(26) 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Card Field	(1-40) 1-4 5-8 9-12 13-16 17-20 25-28 29-32 33-36 37-40	(49-54) 49 50 51 52 53 54	(55-80) 55-58 59-62 63-66 67-70 71-74 75-78
Data Element Name	STDCAP(1,J)	TOE (1,0) 0=1 0=2 0=3 0=4 0=6	TRPDSC (1,J)



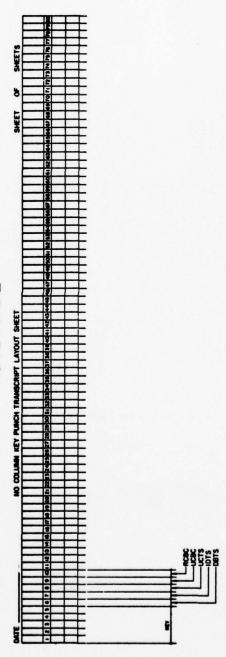


ONE OF THESE CARDS FOR EACH VALUE OF NUMTS

CARD TYPE 111

Data Element Description	Indicates sequence of input data	If DTS = Y, data base is output	If IDTS=Y, project information is output	<pre>1f UCTS=Y, CPM schedule and resource requirements are output (assuming unlimited resources)</pre>	If UCBC=Y, bar chart and resource profile are output (assuming unlimited resources)	If RCBC=Y, bar chart and resource profile are outbut (assuming limited
	Indi	If D	1f 1DTS output	ıf u requ	If U prof	1f R prof
Data Type	Integer	Alphanumeric	Alphanumer1c	A1 phanumer1c	Al phanumer to	Alphanumeric
Card Field No. Characters Data Type Legal Values	6		-	-	-	
Card Field	1-5	9	,	•	6	01
Data Element Name	KEY	DBTS	201	ucts	ncec	RCBC

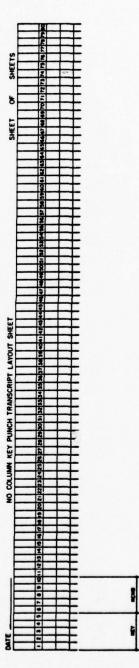
CARD TYPE I



CARD TYPE 1V

Data Element Description	Indicates sequence of input data	No. of new skills defined by user
Limit Values		0-10
Data Type	Integer	Integer
No. Characters	s	2
Card Field	1-5	6-10
Data Element Name	KEY	NCMB

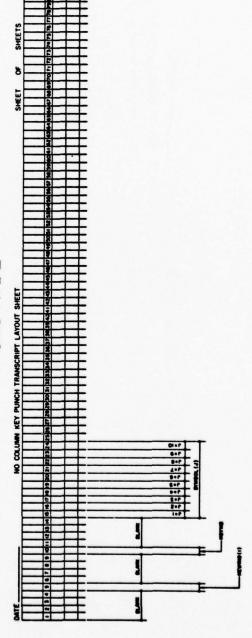
CARD TYPE IX



CARD TYPE V

	Data Element Name	Card Field	Card Field No. Characters Data Type Limit Values	Data Type	Limit Values	Data Element Description
10 1 Integer 9 (15-24) (10) Alphanumeric 15 1 1 16 1 1 18 1 1 19 1 1 20 1 2 21 1 2 23 1	NEWRID (1)	s	1	Al phanumeric		Name of new skill (I)
(15-24) (10) Alphanmeric 15 1 1 16 1 18 1 19 1 20 1 21 1 22 1	NSY16	10	-	Integer	6	No. of basic skills comprising the new skill named above
	Sm80. (5)	(15-24) 15 16 17 17 18 20 20 21 22 23	60	Al phanumer 1c		Enumerates the basic skills (J) comprising the new skill named abo

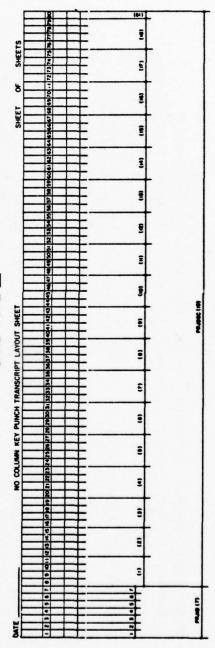
CARD TYPE Y



CARD TYPE VI

Data Element Description	Project identification (AFCS No.) Project description
Limit Values	
Data Type	Alphanumeric Alphanumeric
No. Characters	(3(3)
Card Field	(1-1) (8-80)
Data Element Name	PRJ10 PRJDSC

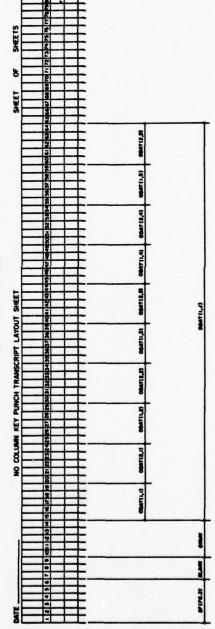
CARD TYPE VI



CARD TYPE VII

Data Element Description	No. of working hrs in a 10-hr day	No. of units to be scheduled; overrides automatic selection of units	Name of troop units to be used (J); two units may be merged (I=1,2)
Limit Values	0-10	1-5	
Data Type	Real	Integer	Integer
No. Characters	9	S.	ดิตตตตตตตตต
Card Field	1-6	10-14	(17-64) 17-19 22-24 22-24 32-39 37-39 47-44 47-44 62-54 62-54
Data Element Name	SF (F6.3)	МОМО	000 1.1.1.5.1.5.1.5.1.5.1.5.1.5.1.5.1.5.1.5

CARD TYPE XII



CARD TYPE VIII

Data Element Name NET (NA,1)	Card Field	No. Characters	Data Type Integer	Limit Values	Data Element Description Tail node of activity (NA)
NET (NA,2)	2-8	•	Integer		Head node of activity (NA)
HMT	9-15	•	Integer		Total no. of manhrs required for activity
CRW	13-15	e	Integer	0-100	Total no. of men used for activity
CARD (1,3)	(17-40)	(20)	J=2-Alphanumeric		
			J=2-Integer	0-100	No. of men $(J=2)$ with of a particular named $(J=1)$ skill (1) used in a crew for activity
2 2 2 2 2 3	17	3.1			
200 200 200 200 200 200 200 200 200 200	23-25	E			
200 00 00 00 00 00 00 00 00 00 00 00 00	27 28-30	31			
200 00 1 2 2 2 3 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3	32 33-35	3.1			
COL 1	38-40	3.1			
ACTDSC (NA.1) 1=1 1=2 1=3	(41-68) 41-44 45-48 49-52	(28)	Alphanumer ic		Activity (NA) description
122 1	57-50 61-64 65-68	***			
CRDUR (NA)	69-72	4	Integer		Crash duration of activity (NA)
LFCID 3 3 4 4 6	(74-80) 74 75 76 77 78 79	6	Al phanumer 1 c		Project ID no. (PRJID) to which activity belongs

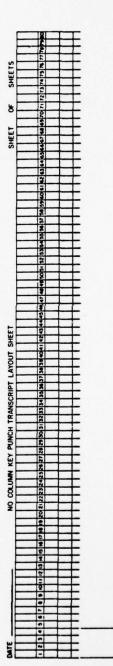
CARD TYPE XIII (1, AM) **13**M

38

CARD TYPE IX

Limit Values Data Element Description	(-1)-(-9999) Indicates all activities have been read
Data Type	Integer (
No. Characters	4
Card Field	1-4
Data Element Name	2

CARD TYPE IX 8 X



APPENDIX B:

EXAMPLE PROBLEMS

Two example problems are presented, one with no user modifications, and one with user-supplied skill categories and candidate TOEs. The same data are used in both problems. The network diagram (Figure B1) illustrates the activities required for the sample problems (heavy lines). The differences in the input decks occur in cards of type IV, V, and VII.

The output for Sample Problem 2 was used to illustrate the output format and is shown in Figures 3 through 10 in the main text.

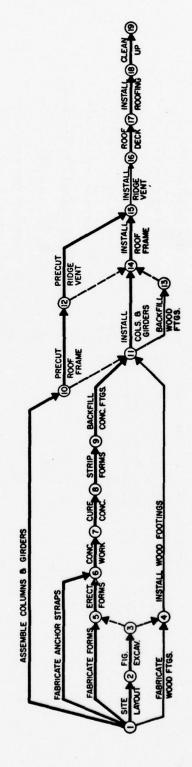


Figure B1. Network diagram.

SAMPLE PROBEM 1. INPUT DECK

```
5-35HENGR COMBAT RN. CORPS
5-37HENGR CRT CO. CORPS
5-37HPLT-ENGR CRT CO.CHT BN.HVY
                                                                                                    42
8
2
53
5
                   7A
25
                                    0
                                                               0
                                                            54
                                                                                                                  2.5
7
                                                                                                                                                                                5-115HENG CRT HN. HVY
5-117HEOP & MNT CO.CRT BN. HVY
5-118HENGR CO. ENGR CRT BN. HVY
                   69
                                                                         48
                                                                                       29
                                          105
                                                  0
                                                                         16
                                                                                                                                                                               5-118HHOR PLT-ENGR CO.CBT BN. HVY
5-118HHOR PLT-ENGR CO.CBT BN.HVY
5-119HGEN PLT-ENGR CO.CBT BN.HVY
5-195HENGR CBT BN. ABN
5-197HENGR EQUIP & MNT CO. ABN
5-198HPLT-ENGR CBT CO. ABN
5-198HPLT-ENGR CBT CO. ABN
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                                    0
                                                                                                      36
                    72
  II.
                   20
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                                                                                                                                                                               5-19APPLT-ENGR CBT CO. ABN
5-54FENGR LT EQUIP CO. ABN
5-54FENGR CPT SPT EQUIP CO
5-114HENGR CONST SPT CO
5-129PPORT CONSTR CO
5-129PCON PLT-ENGR PORT CONST CO
5-177HPL PLT-ENGR PIPLN CONST CO
5-177HPL PLT-ENGR PIPLN CONST CO
5-124HENGR DUMP TRUCK CO
5-124HTRK PLT-ENG DUMP TRUCK CO
                                                                                                                   13
                                                                                                     72
28
5
5
0
4
                                    0
                                                  0
                                                                             0
                                                               0 0 4
                                              16
                                                                                                                   19
                                                                             0
                                  10
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13
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24
0
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   Y
                                                            AEUSHGPL
                                    WAPEHOUSE WITH CONCRETE FOOTINGS
                                                                         8
                                                          1
                                                          3 B 2 W 3 B N S B N S B
                                                                                                                                                      SITE LAYOUT
                                                                                                                                                    FAHRICATE FORMS
FAHRICATE ANCHOR STRAPS
ASSEMBLE COLS. AND GIRDERS
FOOTING EXCAVATION
EPECT FORMS
                                              14
48
50
26
                                 10
                                                                                                                                                    EPECT FORMS
CONCHETE WORK
CUNCE CONCRETE
STRIP FORMS
HACKFILL CONCRETE FOOTINGS
PHECUIT ROOF FRAME
INSTALL COLS. AND GIRDERS
INSTALL ROOF FRAME
INSTALL ROOF DECK
INSTALL ROOFING
CLEAN UP
                                                           233544BN
VII
                    10
                                              70
72
76
                   11
14
16
17
18
3
10
                                14
15
17
18
19
5
11
14
16
                                                                                                                                                     CLEAN UP
                                                                                                                                                    DUMMY
                                                                                                                                                    DUMMY
                                                                                                                                                     DUMMY
```

CONSTRUCTION TROOP UNIT DATA BASE

UTILITIESMEN	ï	HEAVY	HEAVY EQ. OP.		GENERAL EO. OP.	L E0. 0	. OB.	P: AS	ASPH/CONC MACH	HACH	00. L:		LIFT/LOAD FO. OP.	LIFT/LOAD FO. OP.	
	TIND	UNIT DESCRIPTION	PTION			CAPABILITY BY	LITY B	Y SKILI	TYPE	(NO 0F		MFN)			
				z	•	Œ	w	>					4	-	TAL
ENGP	COMBAT	COMBAT BN. CORPS	ORPS	316	2	•	s	9	-	42	u,		1		391
ENGR	NGR CHT CO. CORPS	· CORP	S	78	•	0	•	0	•	α					87
PLT-F	PLT-FNGR CAT CO.CBT	T C0.CF	BT BN.HVY	25	•	•	0	0	0	^	0		•		77
FNG	.81 BN.	۲		69	0	102	54	48	50	53	22		12 14		412
EOP A	L WNT C	0.CBT	AN. HVY	0	0	0	0	0	5	5	-				•
FNGR	CO. EN	GP CRT	ENGR CO. ENGR CRT RN. HVY	50	•	34	18	16	Œ	4			2		121
HOP	PLT-ENGI	R CO.CF	AT BN.HVY	•	•	•	•	•	•	9	•		0		10
GEN	PLT-ENG	R C0.CF	BT BN.HVY	Œ	c	11	•	•	•	•	-		0		45
ENGP	CAT BN	. ABN	ENGP CAT BN. ABN	147	•	•	S	2	-	8	13		9		279
ENGP	EGUIP	S MNT	CO. ABN	c	•	α	S	2	-	Œ	•		•		64
FNGR	CMBT C	O. ARN		72	•	•	0	0	0	36	•		c		112
PLT-E	NGR CH	1 00 1	ABN	50	•	•	0	0	0	Œ	_		c		53
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ENGR	DUMP TRUCK CO	RUCK C	•	•	•	0	•	•	•	•	•		0 42		45
TRK	PLT-ENG DUMP	DOMP	TRUCK CO	•	•	•	•	•	•	•	•		0 21		2

INPUT DATA TAB SHEET

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

AFCS NUMBER - 341141

PUSH CREW FORMATION (HO OF MEN) PARAMETERS z DESCRIPTION
SITE LAYOUT
FARPICATE FORMS
FARPICATE FORMS
FARPICATE ANCHOR STRAPS
ASSFABLE COLS. AND GIRDER
FOOTING FXCAVATION
ERFOT FORMS
CONCRETE WORK
CURF CONCRETE
STRAP FORMS
HASTALL CONCRETE
INSTALL ROOF FRAME
INSTALL ROOF FRAME
INSTALL ROOF FRAME
INSTALL ROOF FRAME
DUMMY
DUMMY
DUMMY
DUMMY
DUMMY NETWORK HEAD TAIL

PROJECT SUMMARY

AFCS NUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

194 TOTAL GALF MAN-DAYS REQUIRED FOR PROJECT COMPLETION

RESOURCE REQUIREMENTS BY SKILL TYPES (HALF MAN-DAYS)

B N S P H G

12A 51 16 1 0 0 0 0 0

CPM TAB SHEET ASSUMING NO RESOURCE CONSTRAINTS(TIME UNIT = HALF DAY)

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NORMAL PROJECT DURATION IS : 47 HALF DAYS

AFCS NUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS
RESOURCE UNCONSTRAINED CPM BAR CHART

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DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSIGNMENT CALCULATION - NO. 1

TOE NUMBER - 5-118H GEN PLT-ENGR CO, CBT BN, HVY

13 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 44.68 %

26.66% AVERAGE EFFICIENCY OVER ALL RESOURCES

0.00% Y SKILL T H G 0.00% 0.00% B N S P A E EFFICIENCY BY S S-19% 25.48% 23.08% 3.85% 0.00% 0.00% 0.00% 0

AFCS NUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS
UNIT ASSIGNMENT CALCULATION - NO. 1
TOF NUMBER - 5-118H GEN PLT-ENGR CO.CBT RN.HVY

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AFCS NUMBFR - 341141 D

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSTGNMENT CALCULATION - NO. 2

TOF NUMBER - 5-197H ENGR EQUIP & MNT CO. ARN
TOF NUMBER - 5-37H PLT-ENGR CRT CO.CRT RN.HVY

13 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 46.81 %

14.14% AVERAGE EFFICIENCY OVER ALL RESOURCES

\$00.0 ₹00°0 SKILL 800.0 **σ** 800.0 EFFICIENCY ×67% 0.00% 0.00% AVERAGE 65.00% 7.20% 9.14%

4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 88 8 E 5. 98 Š 4 ě DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS 69 28 28 UMIT ASSIGNMENT CALCULATION - NO. ?

TOF NUMBER - 5-197H ENGR EQUIP & MNT CO. ARN

TOF NUMBER - 5-37H PLT-ENGR CAT CO.CRT RN.HVY 28 2 E 2 4 28 4 28 8 MAITING ACTIVITY NUMMY ACTIVITY 1 2 3 TAIL HEAD 19 18 28 DUMMY ACTIVITY DUMMY ACTIVITY DUMMY ACTIVITY AFCS NUMBER - 341141 3 E 2 • 9 =

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TAIL HEAD

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17 1A AB 88 ž = 2 =

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSIGNMENT CALCULATION - NO. 3

TOF NUMBER - 5-117H EQP & MNT CO.CRT RN. HVY
TOF NUMBER - 5-129H CON PLT-ENGR PORT CONST CO

14 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 42.55 %

15.2PM AVERAGE EFFICIENCY OVER ALL RESOURCES

0.00% 0°00% 0°00% γ × *e2% 0.00% 0.00% 0.00% EFFICIENCY AVERAGE 59.72% 11.81% 3.50%

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DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSTGNMENT CALCULATION - NO. 4

TOF NUMBER - 5-124H ENGR DUMP TRUCK CO TOF NUMBER - 5-118H GEN PLT-ENGR CO.CRT RN.HVY

13 DAYS REQUIPED FOR PROJECT COMPLETION

DURATION COMPRESSION : 44.68 %

26.66% AVEPAGE EFFICIENCY OVER ALL RESOURCES

\$00°0 \$00.0 SKILLL \$00°0 **γ** 29.19% 25.48% 23.08% 3.85% 0.00% 0.00% 0.00% EFFICIENCY AVFRAGE

AFC4 NUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS
UNIT ASSIGNMENT CALCULATION - NO. 4

TOF NUMBER - 5-124H GEN PLT-ENGR CO.CRT BN.HVY

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AFCS NUMBER - 341141 DE

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSTGNMENT CALCULATION - NO. 5

TOF NUMBER - 5-129H CON PLT-ENGR PORT CANST CO

14 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 42.55 %

13.33% AVEPAGE EFFICIENCY OVER ALL RESOURCES

\$00°0 *00.0 × 0.00% EFFICIENCY
A F F \$00.0 \$00°0 .23% AVERAGE 4.20% 59.72% 11.81%

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

AFCS NUMBER - 341141 DESCRIPTION - WARFHOUSE W UNIT ASSIGNMENT CALCULATION - NO. 5
10F NUMBER - 5-114H ENGR CONST SPT CO
10F NUMBER - 5-129H CON PLT-ENGR PORT CONST CO

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 AFCS NUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

SUMMARY OF TROOP UNIT ASSIGNMENT

TOF NUMBER - 5-118H GEN PLT-ENGR CO.CBT RN.HVY

13 DAYS REQUIRED FOR PROJECT COMPLETION

26.66% AVERAGE EFFICIENCY OVER ALL RESOURCES

A V E R A G E E F F I C I E N C Y R Y S K I L L T Y P E B N S P A E U H G L 29-19% 25-48% 23-08% 3-85% 0-00% 0-00% 0-00% 0-00% 0-00%

TOE NUMBER - 5-124H ENGR DUMP TRUCK CO TOE NUMBER - 5-118H GEN PLT-ENGR CO+CRT BN+MYY

13 DAYS REQUIRED FOR PROJECT COMPLETION

26.66% AVERAGE EFFICIENCY OVER ALL RESOURCES

A V E R A G E E F F I C I E N C Y R Y S K I L L T Y P E B N S P A E U H G L 29.19% 25.48% 23.08% 3.85% 0.00% 0.00% 0.00% 0.00% 0.00% 0.00% 0.00%

TOE NUMBER - 5-197H ENGR EQUIP & MNT CO. ABN
TOE NUMBER - 5-37H PLT-ENGR CRT CO.CBT BN.HVY

13 DAYS REQUIRED FOR PROJECT COMPLETION

16.16% AVERAGE EFFICIENCY OVER ALL RESOURCES

A V E R A G E E F F I C I E N C Y R Y S K I L L T Y P E B N S P A E U H G L 65.00% 7.29% 9.14% .67% 0.00% 0.00% 0.00% 0.00% 0.00% 0.00% 0.00%

TOF NUMBER - 5-117H EQP & MNT CO-CRT BN. HVY
TOF NUMBER - 5-129H CON PLT-ENGR PORT CONST CO

14 DAYS REQUIRED FOR PROJECT COMPLETION

15.28% AVERAGE EFFICIENCY OVER ALL RESOURCES

AVERAGE EFFICIENCY RY SKILL TYPF B N S P A E U H G L 59.72% 11.81% 3.50% .62% 0.00% 0.00% 0.00% 0.00% 0.00%

TOF NUMBER - 5-114H ENGR CONST SPT CO TOE NUMBER - 5-129H CON PLT-ENGR PORT CONST CO

14 DAYS REQUIRED FOR PROJECT COMPLETION

13.33% AVEPAGE EFFICIENCY OVER ALL RESOURCES

A V E R A G E E F F I C I E N C Y B Y S K I L L T Y P F
B N S P A F U H G L
59-77% 11-81% 4-20% .23% 0.00% 0.00% 0.00% 0.00% 0.00%

SAMPLE PROBLEM 2. INPUT DECK

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CARD
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                                  ZINABEUSHGPL
                                                                                                                                             5-JSHENGR COMBAT BN. CORPS
5-37HENGR CBT CO. CORPS
5-37HPLT-ENGR CBT CO.CBT BN.HVY
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                                                                                                                                         5-115HENG CRT BN. HVY
5-117HENG CRT BN. HVY
5-117HENG CRT BN. HVY
5-118HENGR CO. ENGR CBT BN. HVY
5-118HENGR CO. ENGR CBT BN. HVY
5-118HGEN PLT-ENGR CO.CBT BN.HVY
5-195HENGR CBT BN. ABN
5-195HENGR CBT BN. ABN
5-197HENGR EQUIP & MNT CO. ABN
5-198HPLT-ENGR CBT CO. ABN
5-54HENGR CMBT CO. ABN
5-54HENGR LT EQUIP CO. ABN
5-58HENGR CT SPT EQUIP CO
5-114HENGR CONST SPT CO
5-129HPORT CONST CO
5-177HENGR PIPELINE CONST CO
5-177HPL PLT-ENGR PIPELN CONST CO
5-124HENGR DUMP TRUCK CO
5-124HTRK PLT-ENG DUMP TRUCK CO
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CONSTRUCTION TROOP UNIT DATA BASE

KORKFRS FQ. OP.	TOTAL	391	87	27	412	40	121	19	42	279	64	112	59	87	89	09	116	36	127	35	42	12
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LABOR		ENGR COMB	ENGP	PLT-EN	ENG CBT BN	EOP &	ENGR C	HOR PLT-EN	GEN PL	FNGP	ENGR E	ENGR CMBT	PLT-EN	ENGR LT EG	ENGR	ENGR C	PORT	CON PLT-E	ENGP F	PL PL1	ENGR DUMP	TRK PLT-E
N: UNSKILLED LABOR U: UTILITIESMEN	10E #	5-35H	5-37H	5-37H	5-115H	5-117H	5-11PH	5-11 ³ H	5-118H	5-195H	5-197H	5-198H	5-19RH	5-54H	5-5RH	5-114H	5-129H	5-129H	5-177H	5-177H	5-124H	5-124H
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NEW SKILLS DEFINED

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REVISED TROOP UNIT DATA BASE

INDEX	10F #	UNIT DESCRIPTION			CAPABILITY BY	ILITY	BY S	SKILL	TYPE (NO OF	S S	I
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-		ENGR COMBAT BN. CORPS	ç		69	391					
~		ENGR CPT CO. CORPS	0		•	87					
m		PLT-ENGR CBT CO, CBT BN, HVY	0		~	27					
•		ENG CBT BN. HVY	102		241	412					
s		EOP & MNT CO.CBT BN. HVY	0		31	04					
9		ENGR CO. ENGR CHT BN. HVY	34		19	121					
1		HOR PLT-ENGR CO.CBT BN.HVY	•		19	19					
60		GEN PLT-ENGR CO, CBT BN. HVY	17		17	45					
•		ENGR CRT BN, ABN	•		124	279					
10		ENGR EQUIP & MNT CO. ABN	æ		38	64					
==		ENGR CMBT CO. ABN	•		0+	112					
12		PLT-ENGR CBT CO. ABN	0		•	53					
13		ENGR LT EQUIP CO. ABN	0		87	87					
* 2		ENGR CPT SPT EQUIP CO	0		62	89					
15		ENGR CONST SPT CO	•		51	9					
16		PORT CONSTR CO	16		75	116					
17	5-129H	CON PLT-ENGR PORT CONST CO	6 0	1	21	36					
18		ENGR PIPELINE CONST SPT CO	0		88	127					
19		PL PLT-ENGR PIPLN COMST CO	m		92	35					
20		ENGR DUMP TRUCK CO	•		45	45					
7		TOK DI TEFNG DIIND TRIICK CO	•		2	2					

INPUT DATA TAB SHEET

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

PARAMETERS

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PROJECT SUMMARY

DESCRIPTION - WAREHOUSE WITH CONCRETE FOOTINGS 196 TOTAL GALF MAN-DAYS REQUIRED FOR PROJECT COMPLETION AFCS NUMBER - 341141

RESOURCE REQUIREMENTS BY SKILL TYPES (HALF MAN-DAYS)

1 17

CPM TAB SHEET ASSUMING NO RESOURCE CONSTRAINTS(TIME UNIT = HALF DAY)

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47 HALF DAYS NORMAL PROJECT DURATION IS :

OVERRIDE INPUT SPECIFIED

AFCS NUMBER - 34114] . DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS PESCURCE UNCONSTRAINED CPM BAR CHART

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AFCS NUMBER - 341141 DE

DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS

UNIT ASSIGNMENT CALCULATION - NO. 1

TOE NUMBER - 5-118H GEN PLT-ENGR CO, CBT BN, HVY

12 DAYS REQUIRED FOR PROJECT COMPLETION

DURATION COMPRESSION : 48.94 /

19.74% AVERAGE EFFICIENCY OVER ALL RESOURCES
A V E R A G E E F F I C I E N C Y

SKILL

8 ≺

B N W 31.62% 27.60% 4.17%

AFCS MUMBER - 341141 DESCRIPTION - WARFHOUSE WITH CONCRETE FOOTINGS
UNIT ASSIGNMENT CALCULATION - NO. 1
TOE NUMBER - S-118H GEN PLT-ENGR CO.CBT BN.HVY

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DESCRIPTION - WAREHOUSE WITH CONCRETE FOOTINGS

SUMMARY OF TROOP UNIT ASSIGNMENT

TOE NUMBER - 5-118H GEN PLT-ENGR CO,CBT BN, HVY

12 DAYS REQUIRED FOR PROJECT COMPLETION

19.74% AVERAGE EFFICIENCY OVER ALL RESOURCES
A V E R A G E E F F I C I E N C Y

SKILL

≻

31.62% 27.60% 4.17%

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VA: available from NTIS, 1979.
72 p.; 27 cm. (Technical report; M-266)

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 Scheduling (management).
 Nelson, R.
 Kao, Anthony M.
 Title.
 Series: U.S. Army. Construction Engineering Research Laboratory.
 Technical report; M-266.